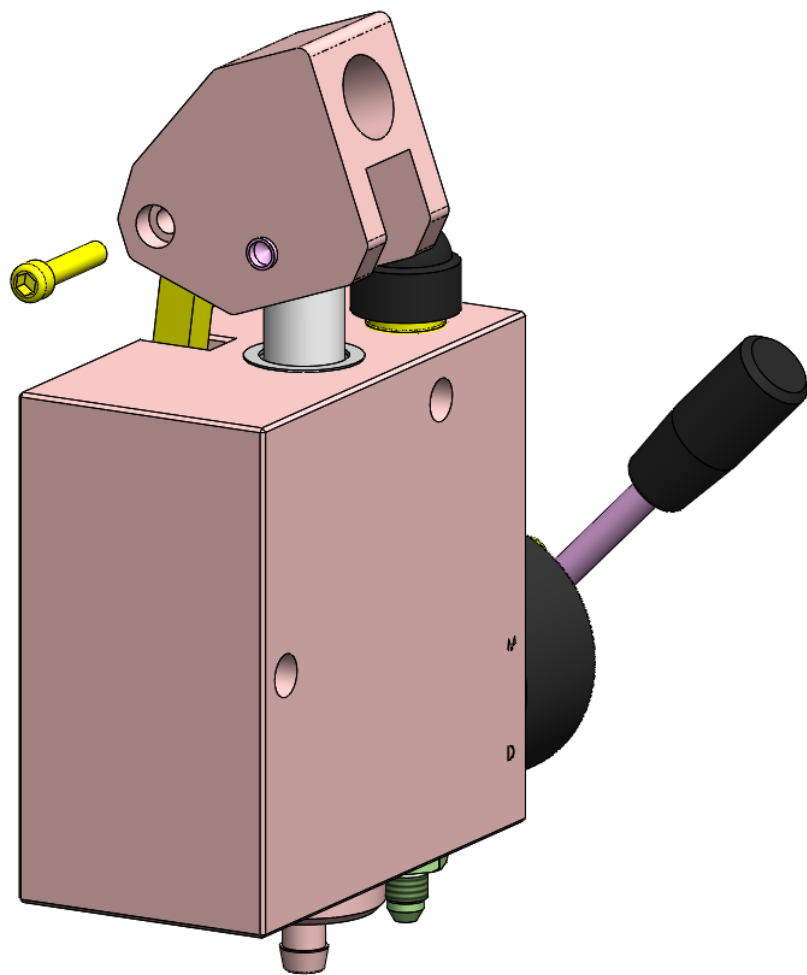
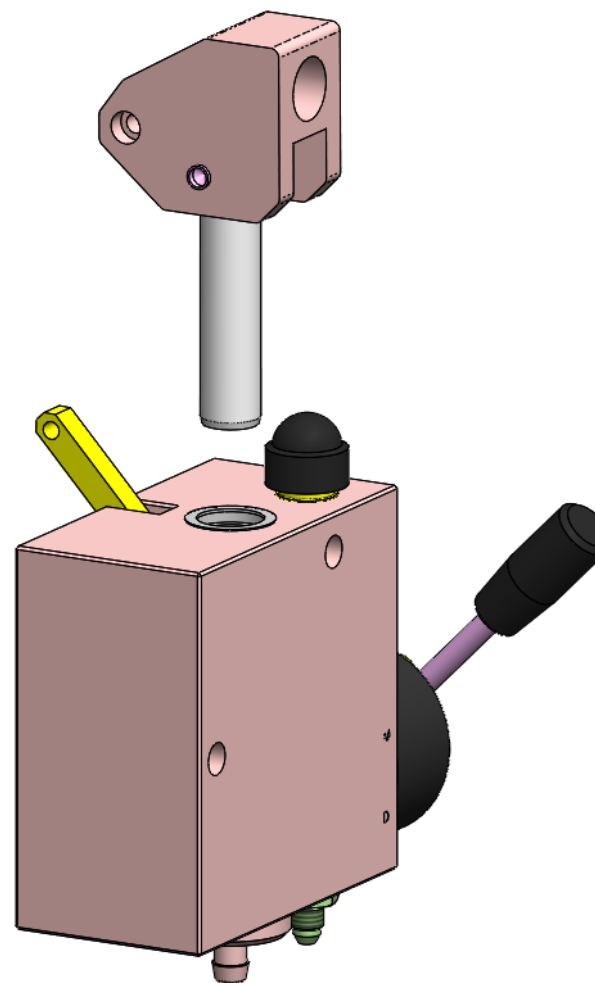


658 pump body assembly/diassembly (S or D)

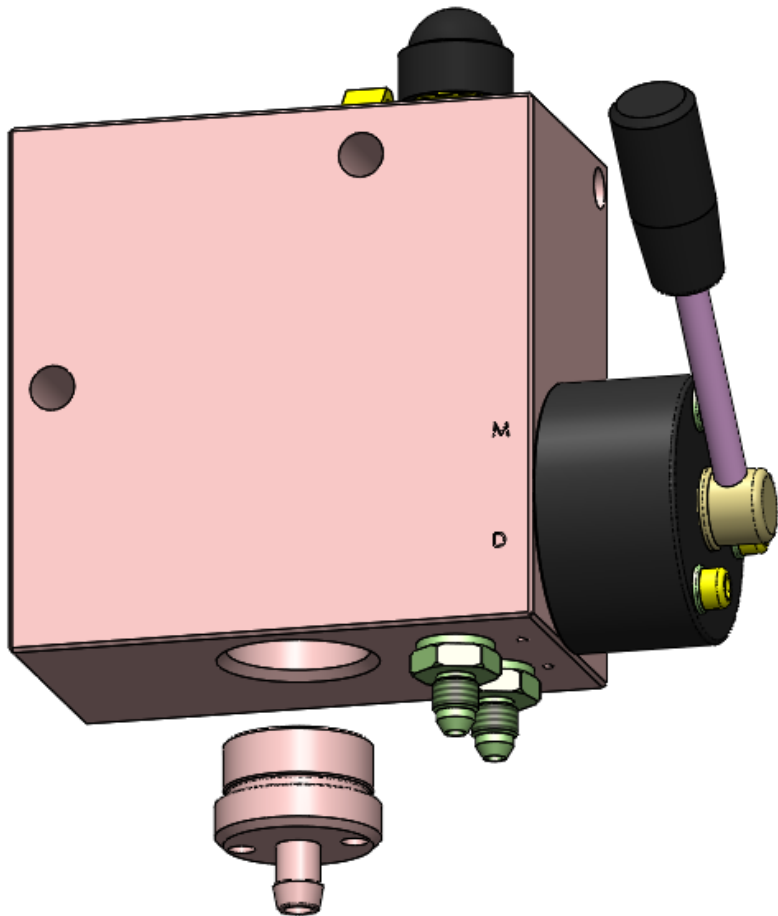
1- Unscrew the screw on the connecting rod and tipper.



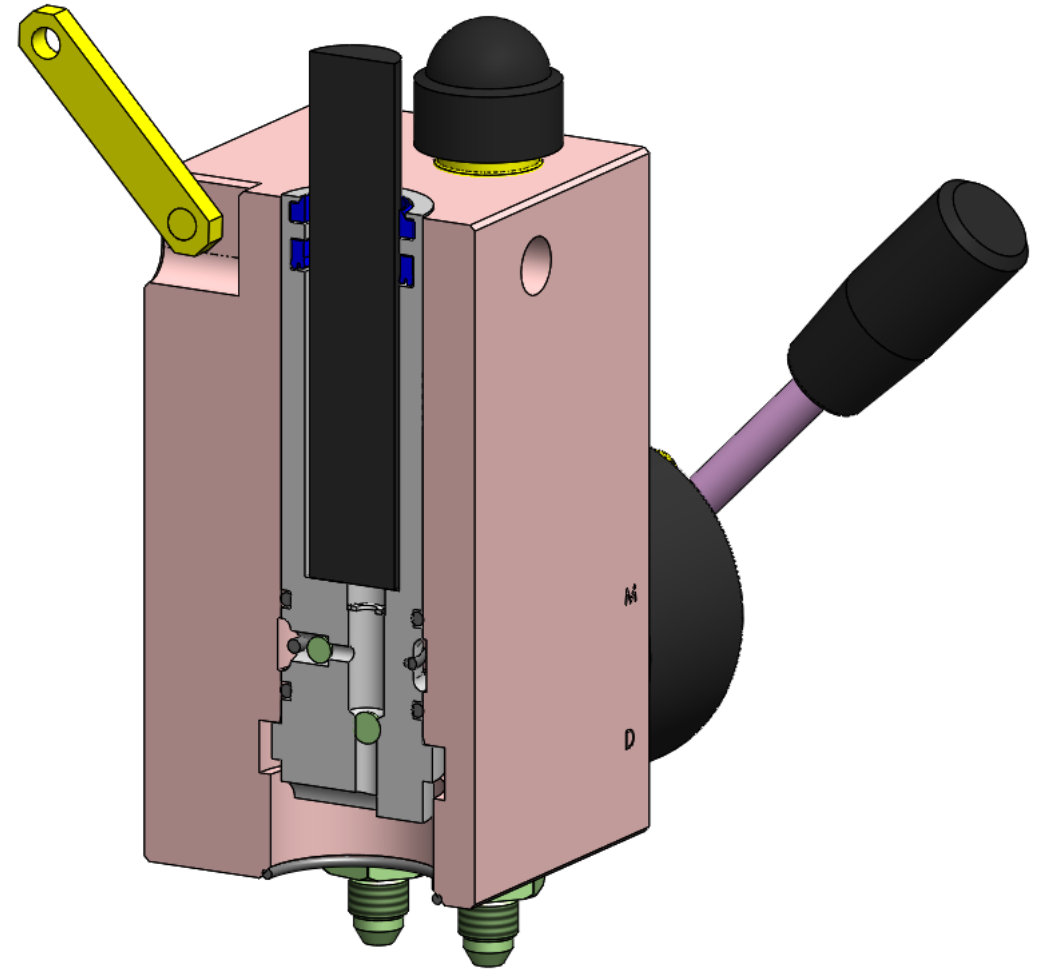
2- Remove the tipper and Ø20 piston from the top.



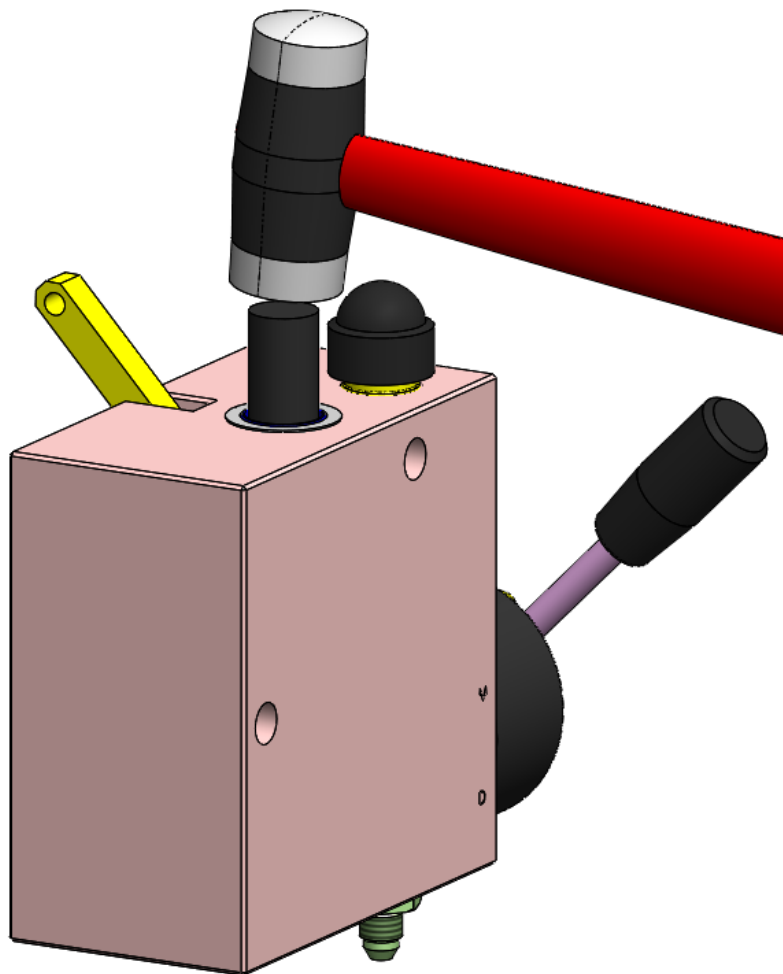
- 3- Using a lug wrench, unscrew the aluminum piece located next to the fittings.



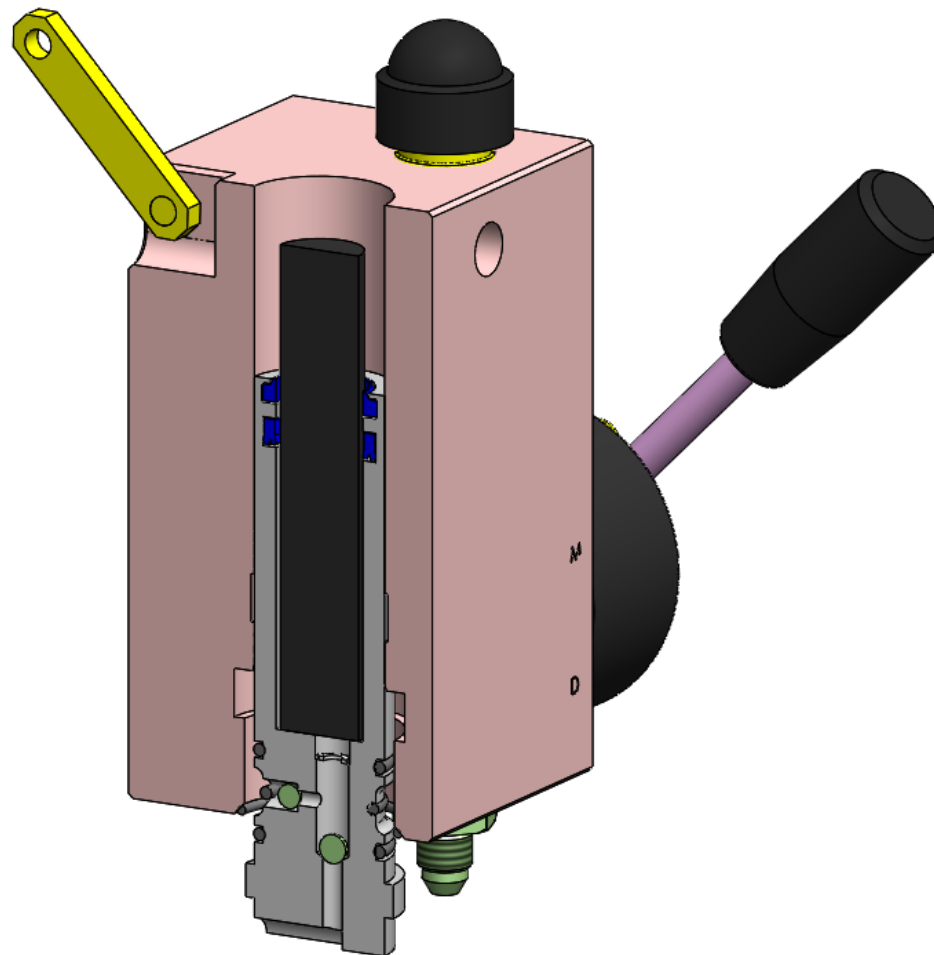
- 4- Insert a plastic shaft smaller than $\varnothing 20$ inside the pump body.



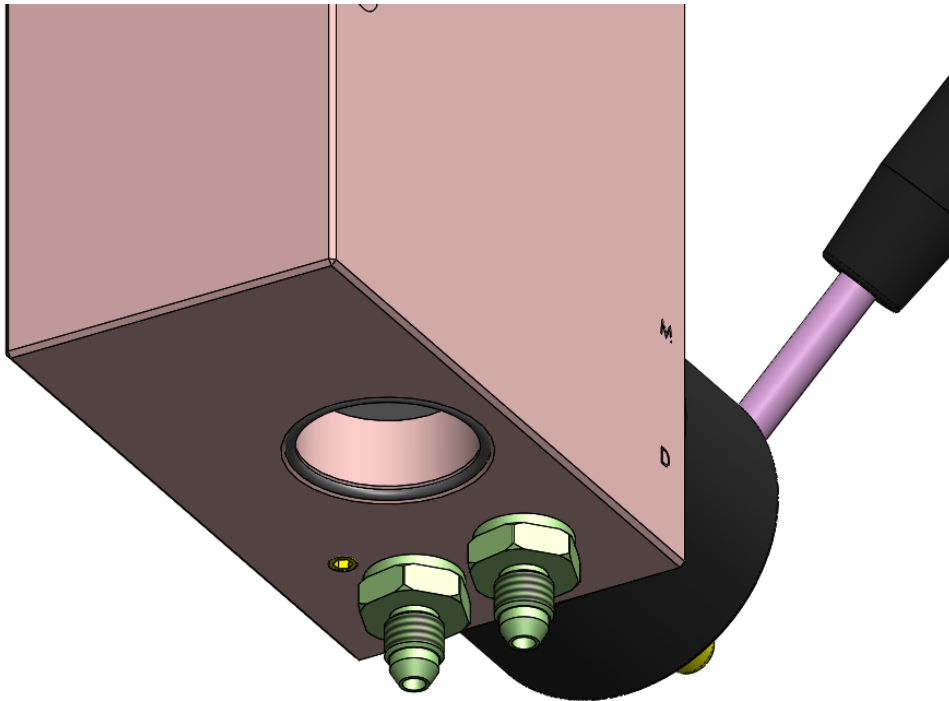
5- Tap with a sledgehammer to slide the body downwards.



6- Completely remove the pump casing and proceed in reverse order to fit the new pump casing.



- 7- When reassembling, don't forget the gasket on the aluminum part next to the fittings. It must fit into the chamfer.



- 8- After changing the pump body, it is necessary to carry out a new purge (see associated procedure).